

**ELECTROLUX OUTDOOR PRODUCTS**

<b>PNC</b>	<b>Type/Prefix/nd</b>	<b>Model</b>	<b>Brand</b>
953900393	01	ELITE 4230X BP	McCulloch
953900394	01	ELITE 4630X BP	McCulloch
953900397	01	B 422X BP	Partner
953900528	01	B 462X BP	Partner

**Number of Pages 1 of 5**

<b>Factory:</b> IIQ - Valmadrera	<b>Product Group:</b> OP 94
<b>Publication Number:</b> EIPL2004_VP0403009	<b>Petrol Portable</b>
<b>Publication Date:</b> 30/03/04	<b>Sub Group 9433</b>

FIGURE 1

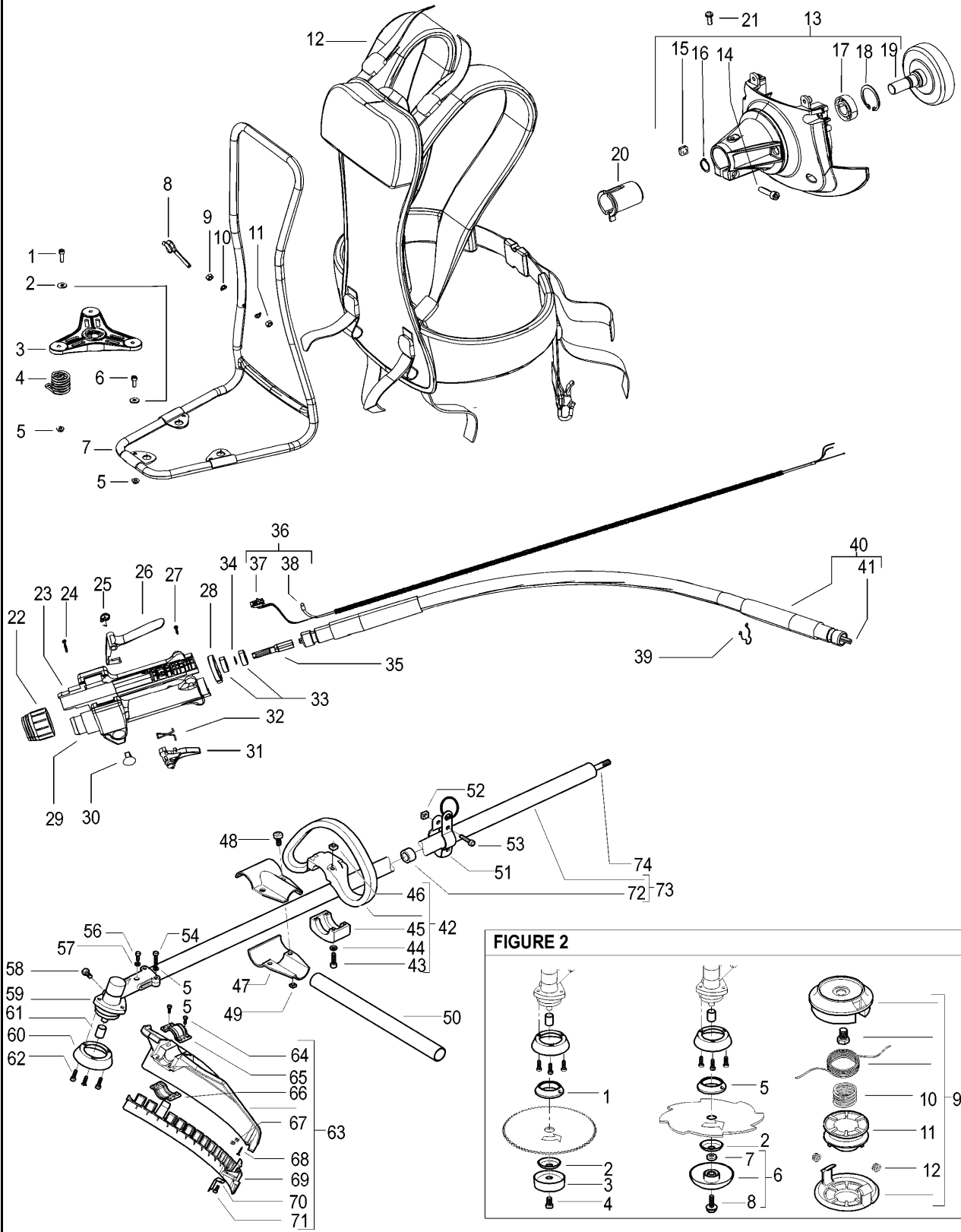
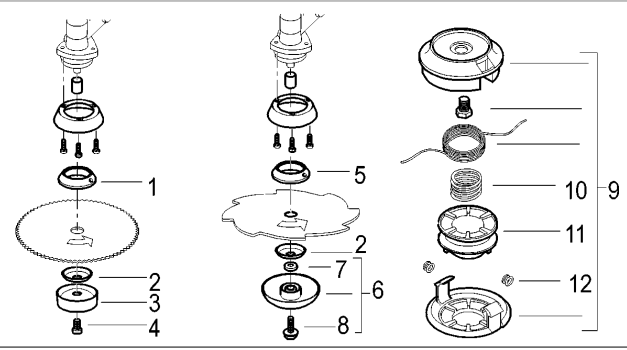


FIGURE 2



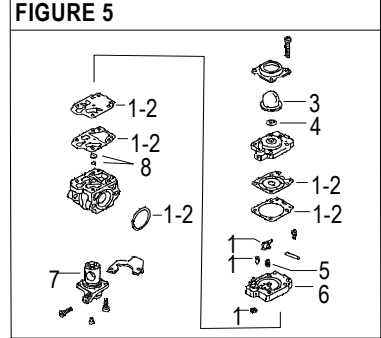
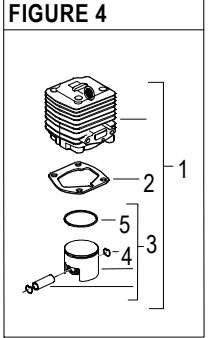
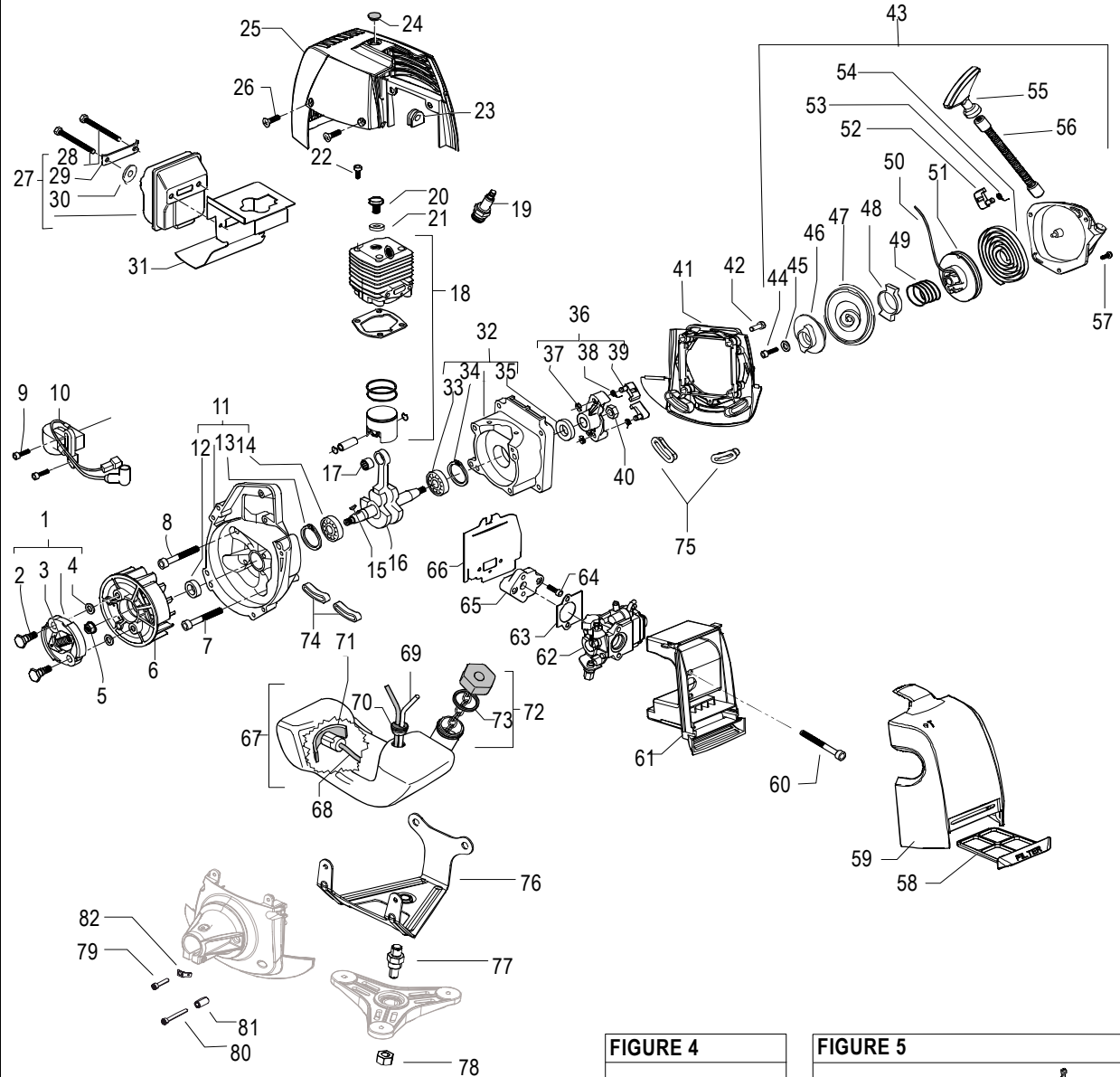
Item	P/N McC	P/N ELX	Qty	DESCRIPTION
<b>FIGURE 1</b>				
1	229077	538229077	3	screw M5x18
2	227259	538227259	6	washer
3	240171	538240171	1	antivib. plate
4	240196	538240196	3	antivib. spring
5	240592	538240592	6	nut M5
6	235802	538235802	3	screw M5x14
7	242816	538242816	1	backpack frame
8	10121470	531205169	1	starter knob holder
9	10115900	531204961	2	washer
10	10501200	531207165	1	nut
11	20281800	531208491	1	self locking nut
12	242817	538242817	1	backpack padding/harness
13	242979	538242979	1	joint ass'y
14	235910	538235910	1	screw M6x25
15	• 236642	538236642	1	nut M6 10x10x4
16	• 236378	538236378	1	seeger Ø 15
17	• 235918	538235918	1	ball bearing
18	• 235899	538235899	1	seeger Ø 32
19	• 240194	538240194	1	clutch drum
20	242969	538242969	1	bushing
21	243062	538243062	1	screw M5x12
22	240170	538240170	1	shaft lock
23	242991	538242991	1	handle, right half
24	240617	538240617	2	self threading screw 3x25
25	240043	538240043	1	safety lever spring
26	240041	538240041	1	safety lever
27	240618	538240618	6	self threading screw 3x16
28	242159	538242159	1	handle ring
29	242990	538242990	1	handle, left half
30	241297	538241297	1	cap
31	240042	538240042	1	throttle trigger
32	235932	538235932	1	throttle trigger spring
33	235897	538235897	2	ball bearing
34	235224	538235224	1	seeger Ø 10
35	240181	538240181	1	shaft
C 36	242999	538242999	1	wires ass'y
C 37	• 242439	538242439	1	switch
38	• 243053	538243053	1	throttle cable
39	240200	538240200	2	wires clamp
40	240590	538240590	1	flexible shaft/sheating ass'y
C 41	• 240185	538240185	1	flexible shaft
42	• 236999	538236999	1	delta handle ass'y
43	• 228320	538228320	4	screw M6x45
44	• 236936	538236936	4	washer
45	• 236809	538236809	1	delta handle clamp
46	• 236642	538236642	4	nut M6
47	240682	538240682	2	barrier clamp
48	235911	538235911	2	screw M6x12
49	236642	538236642	2	nut M6
50	246864	538246864	1	barrier

Item	P/N McC	P/N ELX	Qty	DESCRIPTION
51	237783	538237783	1	harness ring ass'y
52	236642	538236642	1	nut M6
53	235911	538235911	1	screw M6x12
54	235804	538235804	2	screw M5x30
55	236529	538236529	2	grower
56	236381	538236381	1	screw M5x10
57	236529	538236529	1	grower
58	240151	538240151	1	screw M8x10
59	240804	538240804	1	gear box ass'y
60	247272	538247272	1	spacer
B 61	240767	538240767	1	flange guard
62	240688	538240688	3	screw and washer
B 63	248960	538248960	1	safety guard ass'y
64	• 229077	538229077	2	screw M5x18
65	• 242636	538242636	1	upper clamp
66	• 242752	538242752	1	lower clamp
67	• 229208	538229208	2	nut M5
68	• 240862	538240862	1	self threading screw 4x18
69	• 242630	538242630	1	string head guard extension
70	• 241973	538241973	1	line cutter
71	• 235802	538235802	2	screw M5x14
72	242992	538242992	1	shaft (complete)
73	• 236383	538236383	5	grommet/bearing ass'y
74	240189	538240189	1	shaft

<b>FIGURE 2</b>				
A 1	242475	538242475	1	flange
A 2	229834	538229834	1	flange
A 3	236596	538236596	1	cup
A 4	229842	538229842	1	cup screw
A 5	242410	538242410	1	flange
A 6	240809	538040809	1	idle cup
7	• 240807	538240807	1	spacer
A 8	• 240806	538240806	1	idle cup screw
A 9	538249344	538249344	1	TNG string head
10	• 249371	538249371	1	spring
11	• 249373	538249373	1	reel
12	• 249372	538249372	2	eyelet

A=ALTA ROTAZIONE	A=HIGH MOVING	A=HAUTE DEMANDE	A=GROBE NACHFRAGE
B=MEDIA ROTAZIONE	B=MEDIUM MOVING	B=MOYENNE DEMANDE	B=MITTELMAESSIGE
C=BASSA ROTAZIONE	C=SLOW MOVING	C=BASSE DEMANDE	C=WENIGE NACHFRAGE
NUOVI CODICI	NEW P. NUMBERS	NOUVELLES REFERENCES	NEU CODEX

**FIGURE 3**



Item	P/N McC	P/N ELX	Qty	DESCRIPTION
<b>FIGURE 3</b>				
B 1	248808	538248808	1	clutch ass'y
2	• 242369	538242369	2	clutch rod
C 3	• 241270	538241270	1	clutch spring
4	• 241076	538241076	2	clutch washer
5	235218	538235218	1	nut M8
6	241240	538241240	1	flywheel
7	235804	538235804	2	screw M5x30
8	235808	538235808	2	screw M5x50
9	235806	538235806	2	screw M5x20
C 10	242783	538242783	1	ignition coil
11	247935	538247935	1	carter Kit (flywheel)
C 12	• 228872	538228872	1	seal
13	• 235899	538235899	1	seeger ring
14	• 235900	538235900	1	ball bearing
C 15	227631	538227631	1	key
16	242623	538242623	1	crankshaft ass'y
C 17	227329	538227329	1	needle bearing
<b>FIGURE 4</b>				
A 19	322208	538092878	1	spark plug RDJ6J
20	243222	538243222	1	screw 3/8 - 5/8
21	242013	538242013	1	washer M5x12
22	227565	538227565	4	screw M5x25
23	236322	538236322	1	wires grommet
24	242649	538242649	1	cap
25	249420	538249420	1	engine cover
26	240688	538240688	2	screw M5x14 + washer
27	241432	538241432	1	muffler ass'y
28	• 227274	538227274	2	screw M5x60
29	• 227236	538227236	1	muffler plate
30	• 227259	538227259	2	washer
31	242854	538242854	1	muffler gasket
32	247936	538247936	1	carter kit (starter)
33	• 235900	538235900	1	ball bearing
34	• 235899	538235899	1	seeger ring
C 35	• 235872	538235872	1	seal
36	242800	538242800	1	starter pawl ass'y
37	• 111088	538111088	2	seeger ring
38	• 241782	538241782	2	spring
39	• 241781	538241781	2	ratchet
40	235218	538235218	1	nut M8
C 41	249389	538249389	1	starter frame
42	235214	538235214	4	screw 6x20
C 43	242975	538242975	1	starter ass'y
44	• 503217520	503217520	1	screw 5x20
45	• 227259	538227259	1	washer
B 46	• 249437	538249437	1	cam plate
B 47	• 249438	538249438	1	spring ass'y
B 48	• 249440	538249440	1	ratchet (inner)
C 49	• 249439	538249439	1	return spring
A 50	• 227703	538227703	1	rope
51	• 249442	538249442	1	reel plate
C 52	• 249436	538249436	2	ratchet (lateral)
C 53	• 249435	538249435	2	ratchet's return spring

Item	P/N McC	P/N ELX	Qty	DESCRIPTION
B 54	• 249441	538249441	1	spiral spring
55	• 242996	538242996	1	handle
56	• 242973	538242973	1	sheating
57	503217520	503217520	3	screw 5x20
B 58	242581	538242581	1	air filter
59	242580	538242580	1	air filter cover
60	235808	538235808	2	screw M5x50
61	249136	538249136	1	air filter housing
<b>FIGURE 5</b>				
A 63	241281	538241281	1	carb/spacer gasket
64	235806	538235806	2	screw M5x20
C 65	241481	538241481	1	cylinder/carb spacer
C 66	242855	538242855	1	Cyl/Carb.spacer gasket
C 67	241541	538241541	1	fuel tank ass'y
B 68	• 229809	538229809	1	blue fuel hose
B 69	• 229743	538229743	1	fuel hose
C 70	• 235675	538235675	1	fuel tank grommet (hoses)
A 71	240452	538240452	1	fuel pickup
B 72	242484	538242484	1	fuel cap ass'y
A 73	• 236564	538236564	1	fuel cap gasket
74	241248	538241248	2	fuel tank grommet (carter)
75	242632	538242632	2	fuel tank grommet (starter)
76	242911	538242911	1	engine support
77	242972	538242972	1	rod
78	240469	538240469	1	nut M10
79	227565	538227565	2	screw M5x25
80	235807	538235807	2	screw M5x45
81	243057	538243057	2	bushing D10x20
82	228139	538228139	1	fast-on

<b>FIGURE 4</b>				
C 1	249164	538249164	1	cylinder/piston kit 42 cc
B 2	• 241431	538241431	1	gasket 1.6 mm
B 3	• 248807	538248807	1	piston kit 42 cc
4	•• 229544	538229544	2	retaining ring
B 5	•• 240085	538240085	1	piston ring
C 1	247934	538247934	1	cylinder/piston kit 46 cc
B 2	• 241431	538241431	1	gasket 1.6 mm
B 3	• 247258	538247258	1	piston kit 46 cc
4	•• 229544	538229544	2	retaining ring
B 5	•• 240353	538240353	1	piston ring

<b>FIGURE 5</b>				
C 1	241268	538241268	1	WYJ183A carburetor
B 2	• 247955	538247955	1	repair kit K20 WYJ
A 3	•• 247956	538247956	1	repair kit D20 WYJ
C 4	• 225834	538225834	1	primer bulb
C 5	• 247957	538247957	1	valve
C 6	• 247958	538247958	1	spring
C 7	• 247962	538247962	1	pumping body
C 8	• 247961	538247961	1	valve
C 9	• 247959	538247960	1	jet

A=ALTA ROTAZIONE  
B=MEDIA ROTAZIONE  
C=BASSA ROTAZIONE  
NUOVI CODICI

A=HIGH MOVING  
B=MEDIUM MOVING  
C=SLOW MOVING  
NEW P. NUMBERS

A=HAUTE DEMANDE  
B=MOYENNE DEMANDE  
C=BASSE DEMANDE  
NOUVELLES REFERENCES

A=GROBE NACHFRAGE  
B=MITTELMAESSIGE  
C=WENIGE NACHFRAGE  
NEU CODEX